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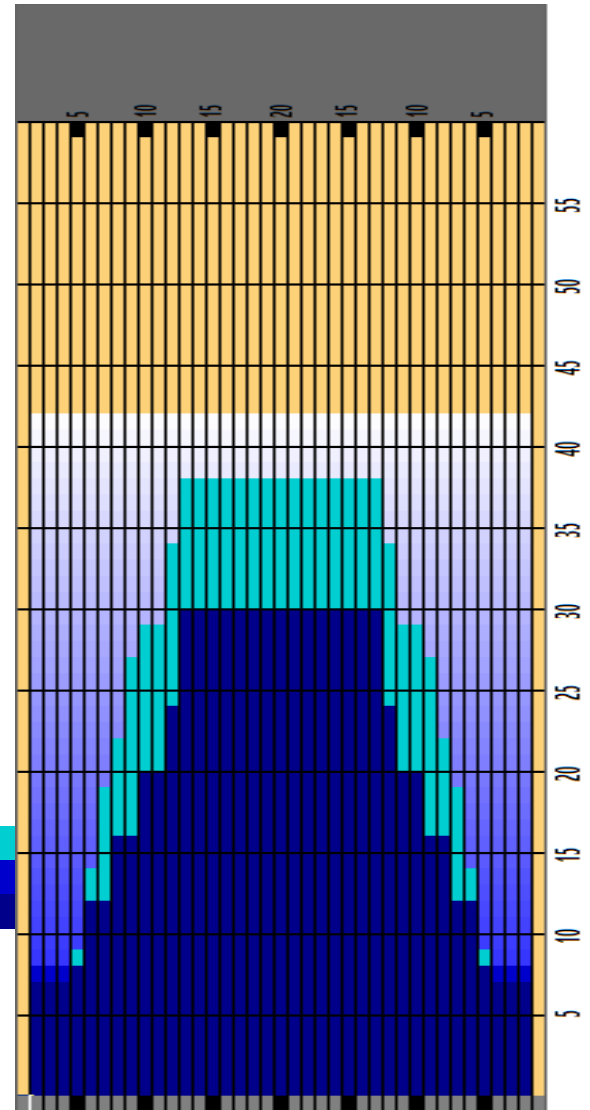


Oil Pattern Distance	42	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	19.44 mL	Reverse Oil Total	11.295 mL	Volume Oil Total	30.735 mL
Tank Configuration	N/A	Tank A Conditioner	curve	Tank B Conditioner	curve

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	45	14	B	74	0.0	1.9	1.9	3330
2	2L	2R	2	45	18	B	74	1.9	7.0	5.1	3330
3	5L	5R	1	45	18	B	31	7.0	9.5	2.5	1395
4	6L	6R	2	45	18	B	58	9.5	14.6	5.1	2610
5	7L	7R	2	45	18	B	54	14.6	19.7	5.1	2430
6	8L	8R	1	45	18	B	25	19.7	22.2	2.5	1125
7	9L	9R	2	45	18	B	46	22.2	27.3	5.1	2070
8	10L	10R	1	45	18	B	21	27.3	29.8	2.5	945
9	12L	12R	2	45	18	B	34	29.8	34.9	5.1	1530
10	13L	13R	1	45	22	B	15	34.9	38.0	3.1	675
11	15L	15R	0	40	22	B	0	38.0	42.0	4.0	0

	START	STOP	LOADS	MICS	SPEED	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	45	30	B	0	42.0	30.0	-12.0	0
2	13L	13R	2	45	22	B	30	30.0	23.8	-6.2	1350
3	12L	12R	2	45	14	B	34	23.8	19.9	-3.9	1530
4	10L	10R	2	45	14	B	42	19.9	16.0	-3.9	1890
5	8L	8R	2	45	14	B	50	16.0	12.1	-3.9	2250
6	6L	6R	2	45	14	B	58	12.1	8.2	-3.9	2610
7	2L	2R	1	45	14	B	37	8.2	6.3	-1.9	1665
8	2L	2R	0	40	14	B	0	6.3	0.0	-6.3	0

Cleaner Ratio Main Mix 4:1 Forward
 Cleaner Ratio Back End Mix 4:1 Reverse
 Cleaner Ratio Back End Distance 59 Combined
 Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200 | 1 = 50



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.55	1.41	1	1	1.41	3.55

