FLEX

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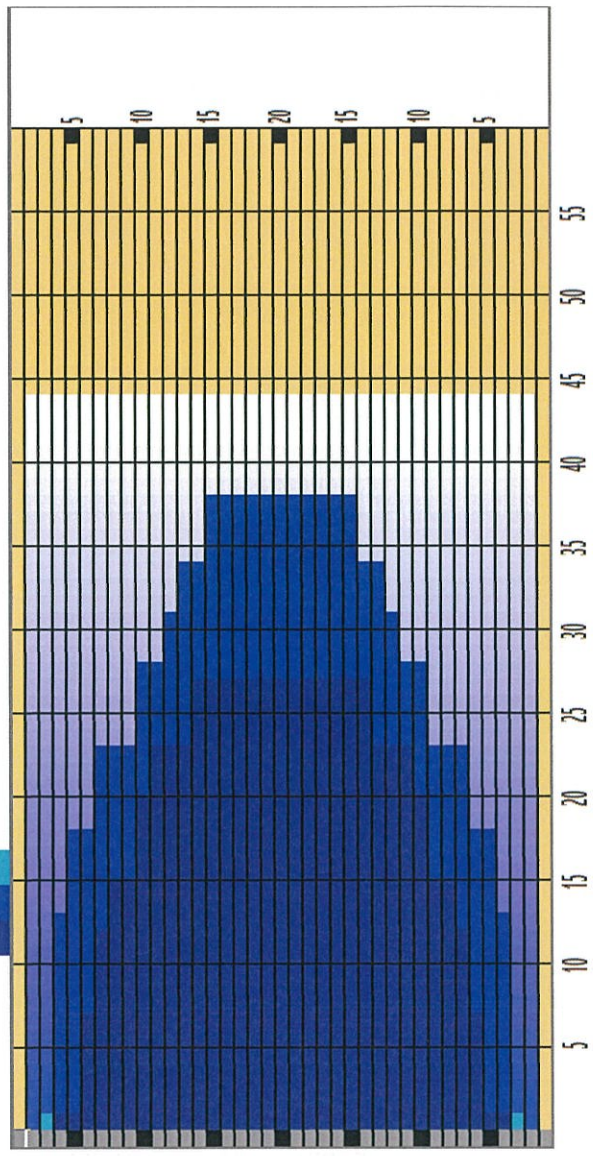
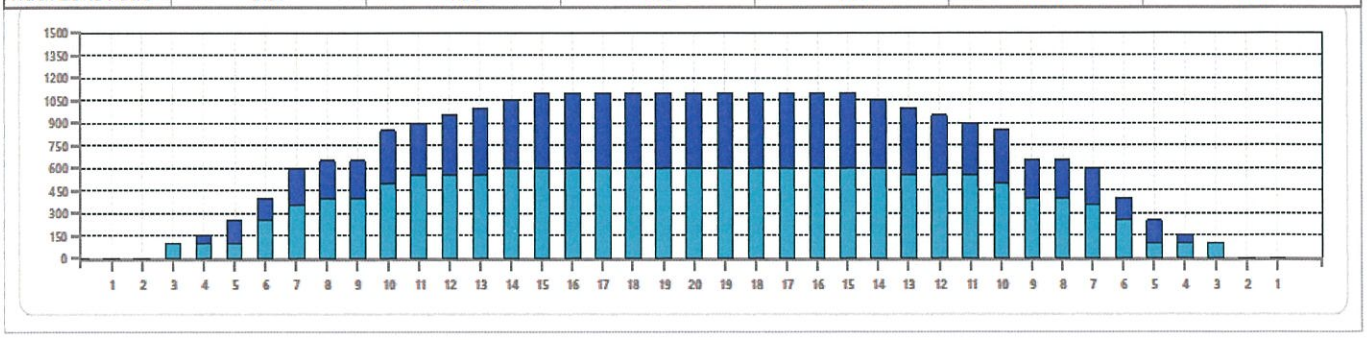
Oil Pattern Distance	44	Reverse Brush Drop	40	Oil Per Board	Multi ul
Forward Oil Total	15.5 mL	Reverse Oil Total	11.7 mL	Volume Oil Total	27.2 mL
Tank Configuration	Only A	Tank A Conditioner	current	Tank B Conditioner	ice

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	3L	3R	2	50	14	70	0.0	1.9	1.9	3500
2	6L	6R	3	50	14	87	1.9	7.8	5.9	4350
3	7L	7R	2	50	18	54	7.8	12.9	5.1	2700
4	8L	8R	1	50	18	25	12.9	15.4	2.5	1250
5	10L	10R	2	50	18	42	15.4	20.5	5.1	2100
6	11L	11R	1	50	22	19	20.5	23.6	3.1	950
7	14L	14R	1	50	26	13	23.6	27.2	3.6	650
8	2L	2R	0	50	26	0	27.2	44.0	16.8	0

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	26	0	44.0	38.0	-6.0	0
2	15L	15R	1	50	26	11	38.0	34.4	-3.6	550
3	13L	13R	1	50	22	15	34.4	31.3	-3.1	750
4	12L	12R	1	50	22	17	31.3	28.2	-3.1	850
5	10L	10R	2	50	18	42	28.2	23.1	-5.1	2100
6	7L	7R	2	50	18	54	23.1	18.0	-5.1	2700
7	5L	5R	2	50	18	62	18.0	12.9	-5.1	3100
8	4L	4R	1	50	14	33	12.9	11.0	-1.9	1650
9	2L	2R	0	50	14	0	11.0	0.0	-11.0	0



Cleaner Ratio Main Mix	NA	Forward
Cleaner Ratio Back End Mix	NA	Reverse
Cleaner Ratio Back End Distance	NA	Combined

Buffer RPM: 4 = 720 | 3 = 500 | 2 = 200| 1 = 50

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside Track:Middle	Middle Track:Middle	Inside Track:Middle	Middle: Inside Track	Middle:Middle Track	Middle:Outside Track
Track Zone Ratio	3.67	1.38	1.03	1.03	1.38	3.67